



## H-Frame Press PBH

The heavily constructed PBH press brake model is of an H-Frame design and is fitted with heavy duty top and bottom press brake tools, ideal for a whole variety of heavier bending operations. These models feature adjustable limit switches for ram stroke and return, as well as twin guidance pistons in addition to the main ram. The machine operates at a safe working speed and is also fitted with a two handed control to ensure the operator is well away from the working area. These are a great alternative to a full form press brake.



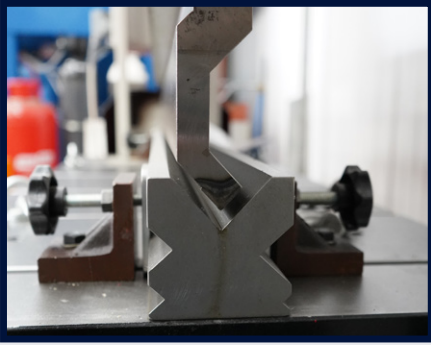
**PBH 1520-150**

### Machine Features

- Very heavy H frame design
- Top & bottom press brake tooling
- Safe working speed
- Quiet hydraulic system
- Stepless pressure adjustment
- Hydraulic cylinder mounted above tooling providing vertical pressure
- Twin guidance pistons in addition to the main ram
- Stepless stroke adjustment with limit switches controlling the ram stroke and return
- Adjustable bed height with two hardened pins
- Control console with two handed operation
- Ideal for low or high volume operation

### Optional Equipment

- Digital Read Out
- Control console with Foot Pedal Control
- 750mm or 1000mm manual back gauge



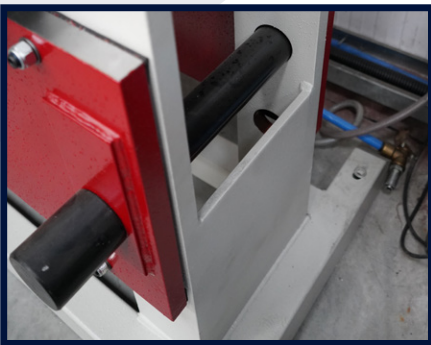
**EUROSTYLE PRESS  
BRAKE TOOLING**



**LIMIT SWITCHES**



**TWO-HANDED CONTROL**



**HEIGHT ADJUSTMENT**



**TWIN GUIDE PISTONS IN  
ADDITIONAL TO MAIN RAM**



**OPTIONAL DIGITAL READ OUT**

**WATCH THE  
PBH H-FRAME  
MACHINE IN  
ACTION**



## TECHNICAL SPECIFICATIONS

MODEL	Stock Code	Bending Power	Bending Length A mm	Stroke C mm	Advance Speed mm/sec	Working Speed mm sec	Return Speed mm sec	Motor kw	Length L mm	Width H mm	Height W mm	Weight kg
PBH 1020/100	M5260	100	1020	300	8	5	10	7.5	2050	1000	2220	1900
PBH 1520/100	M5261	100	1520	300	8	5	10	7.5	2500	1000	2220	2500
PBH 1020/150	M5262	150	1020	300	9	5	10	11	2050	1000	2380	2400
PBH 1520/150	M5263	150	1520	300	9	5	10	11	2500	1000	2380	3100