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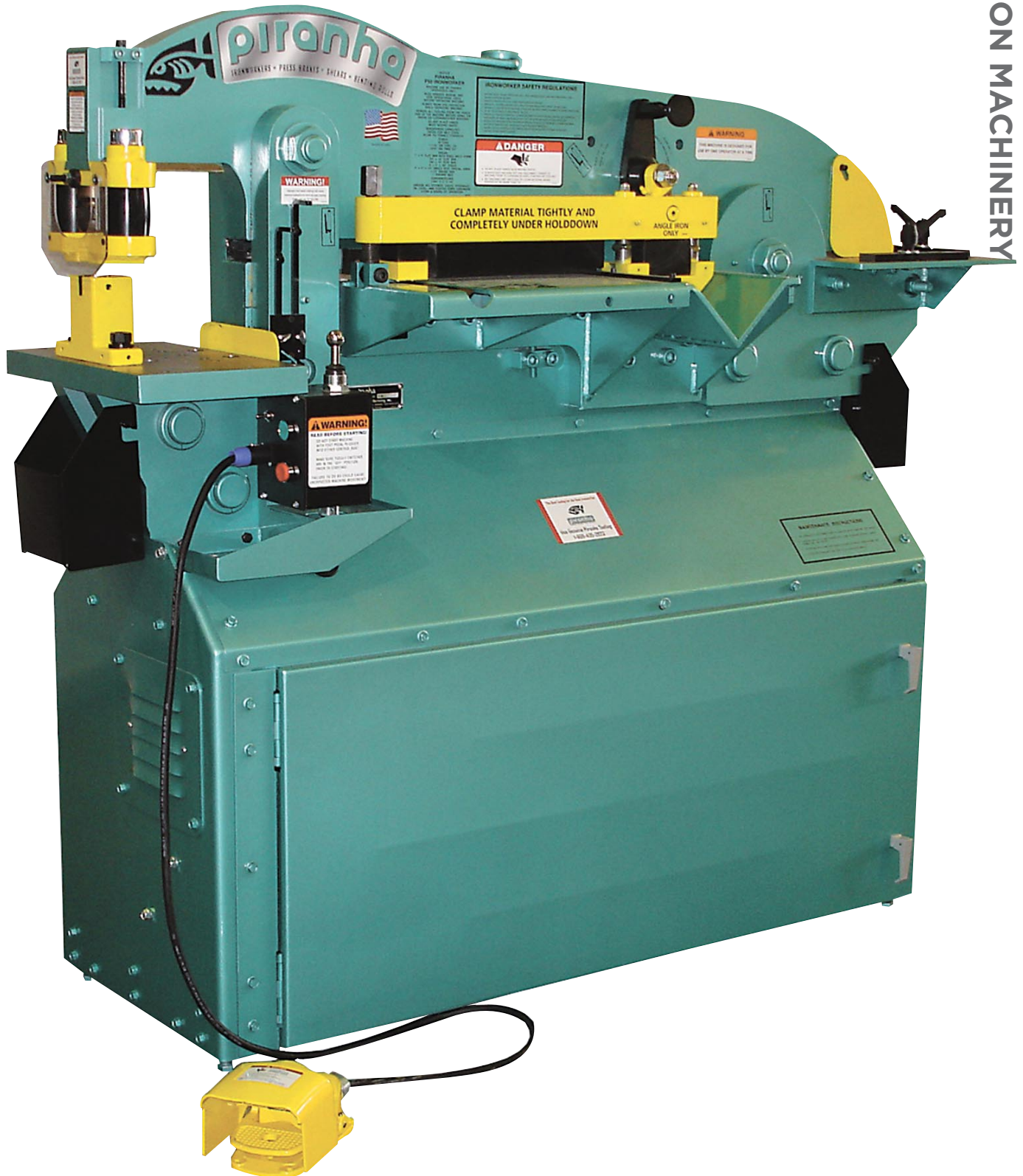
**Piranha
Steelworkers**

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Solutions
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Piranha steelworkers give metal fabricators outstanding quality and innovative features. Every Piranha provides quality work, savings in set-up time, adaptability and versatility through a wide range of tooling, factory engineering and support.



FABRICATION MACHINERY



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SHEAR BLADE



PUNCH ATTACHMENT



BENDING ATTACHMENT



ANGLE BENDING



ANGLE SHEAR



HOLD DOWNS



OPTIONAL ROLLER FEED TABLES



OPTIONAL BACKGAUGE ATTACHMENT



OPTIONAL PRESSBRAKE TOOL HOLDERS



TECHNICAL SPECIFICATIONS

MODEL	P-50	P-65	P-90	P-110	P-140	PII-88	PII-140	SEP-120	1524
THROAT DEPTH	130mm	200mm	250mm	300mm	300mm	230mm	520mm	550mm	600mm
OPEN HEIGHT	300mm	350mm	380mm	400mm	400mm	350mm	350mm	300mm	140mm
CLOSED HEIGHT w/o DIE BLOCK	190mm	235mm	260mm	260mm	260mm	200mm	200mm	260mm	85mm
STROKE LENGTH	101mm	108mm	123mm	133mm	133mm	177mm	177mm	50mm	50mm
PLATEN TABLE SIZE (D-W)	200 x 250mm	250 x 430mm	300 x 530mm	370 x 530mm	370 x 530mm	280 x 1000mm	410 x 915mm	510 x 255mm	610 x 915mm
PUNCH	355kN	445kN	625kN	800kN	1070kN	780kN	1245kN	1070kN	445kN
HOLE SIZE (Max. Material)	25mm (12mm)	21mm (19mm)	30mm (19mm)	28mm (25mm)	38mm (25mm)	26mm (25mm)	35mm (32mm)	38mm (25mm)	27mm (13mm)
MAX. HOLE Size (Material)	38mm (5mm)	127mm (3mm)	114mm (5mm)	127mm (5mm)	127mm (6mm)	127mm (5mm)	127mm (8mm)	127mm (6mm)	127mm (6mm)
PLATE SHEAR	330mm Long 15 x 150mm 12 x 200mm 6 x 330mm	380mm Long 20 x 250mm 16 x 380mm	460mm Long 25 x 150mm 20 x 300mm 12 x 460mm	520mm Long 25 x 300mm 20 x 450mm 12 x 500mm	520mm Long 25 x 300mm 20 x 450mm 12 x 500mm	6010mm Long 20 x 200mm 15 x 300mm 6 x 610mm	520mm Long 25 x 350mm 20 x 450mm 12 x 500mm	N/A	N/A
ANGLE SHEAR **w/ special blade	90 x 90 x 8mm	125 x 125 x 10mm 100 x 100 x 12mm	127 x 127 x 13mm	150x150 x16mm	150 x 150 x 16mm	125 x 125 x 10mm **100 x 100 x 13mm	150x150 x16mm	N/A	N/A
BAR SHEAR	Optional							N/A	N/A
ROUND (min. to max.)	6 to 36mm	6 to 38mm	12 to 50mm	12 to 50mm	12 to 50mm	6 to 38mm	12 to 50mm		
SQUARE (min. to max.)	12 to 25mm	12 to 25mm	12 to 35mm	12 to 35mm	12 to 35mm	13 to 25mm	12 to 35mm		
COPER-NOTCHER (Tons) (Max.)	350kN 60 x 75 x 6mm	500kN 70 x 100 x 6mm	670kN 90 x 125 x 10mm	845kN 100 x 150 x 10mm	845kN 100 x 150 x 10mm	500kN 70 x 100 x 10mm	845kN 100x150x10mm	N/A	N/A
BENDING ATTACH. (std.) (Optional Length)	150mm 300mm	200mm 300, 350, 600mm	300mm 600mm	300mm 600mm	300mm 600mm	Optional 600, 915, 1220mm	Optional 450, 600, 915, 1220mm	Optional 450mm	N/A
PUNCH END STROKES PER MINUTE OPTIONAL SPEED-UP KIT	50 @ 12mm N/A	60 @ 12mm N/A	30 @ 19mm N/A	40 @ 19mm N/A	40 @ 19mm N/A	19 @ 25mm N/A	24 @ 25mm N/A	16 @ 25mm N/A	30 @ 3mm
WORK STATION HEIGHT (Approx.)	1067mm	1067mm	1067mm	1118mm	1118mm	1041mm	1118mm	1067mm	1041mm
HYDRAULICS PUMP LPM SYSTEM R/V BAR	28 138	39 179	56 179	56 183	56 241	28 241	56 241	39 197	15 345
FLUID CAPACITY (Liters)	45	75	94	94	94	75	151	114	114
MOTOR STD. 230/460 3 Ph. 1800 RPM Opt. Phase & Voltage Available	3kW 3 Ph.	7kW 3 Ph.	11kW 3 Ph.	11kW 3 Ph.	14kW 3 Ph.	7kW 3 Ph.	14kW 3 Ph.	7kW 3 Ph.	7kW 3 Ph.
DIMENSIONS (Net) W-L-H Approx.	610 x 1397 x 1473mm	610 x 1676 x 1524mm	787 x 2007 x 1626mm	889 x 2286 x 1689mm	889 x 2286 x 1689mm	965 x 2286 x 1829mm	965 x 3048 x 2159mm	1219 x 1524 x 1829mm	2388 x 1903 x 1702mm
WEIGHT (Net) kg Approx.	771	1179	1928	2630	2812	2132	5411	1860	2722